



### **Circular raw materials for the iron and steel industry**

www.mireco.com

## The key force in closing the cycle

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## **About MIRECO**

MIRECO is the result of RHI Magnesita and Horn & Co. Group joining forces. With our combined expertise, leadership and over 100 years of refractory history, we are able to tackle major challenges of our society and industry such as climate change and resource conservation.

Together with and for our customers we design circular solutions that provide high quality and performance, while saving CO<sub>2</sub> emissions. Join our mission of strengthening the circular economy in European refractories and contribute to transforming the industry.





#### **Our Claim**

Today, recycling is more important than ever. All industries bear the responsibility to use raw materials sparingly. Since 1956 our mission is to improve the life cycle of circular raw materials. For us, reycling is part of our DNA.

Thanks to our many years of experience, exceptionally skilled personnel and passion for what we do, we are the leading specialist for refractory recycling solutions.

To achieve a circular supply chain, it is necessary to use products made out of circular raw materials. We offer our customers the full range of services and products necessary to accomplish a closed raw material recycling cycle. All recycling concepts are individually tailored to our customers and based on our innovative CERO WASTE-Concept.

### Circular raw materials for the iron and steel industry

Carefully prepared, used refractory materials, either individually or in combination with commercially available primary raw materials, form the basis for a wide range of circular raw material substitutes for metallurgical purposes: slag formation, slag fluxing, influencing the slag composition and thermal covering agents. Circular raw material concepts that match the process in terms of quality, availability and environmental compatibility are developed in close cooperation with you the customer. We provide you with circular raw materials that have been obtained in accordance with our CERO (Continuous Economic Recycling Optimization) WASTE-Concept in accordance with the highest quality standards of refractory processing.



### **CERO WASTE-Concept**

Our CERO WASTE-Concept enables you to make the principle of closed-loop recycling a key business success factor.

Together with our customers we give our used products a new lease of life which then re-enters the supply and value chain. Waste never enters landfill, enabling you to use resources responsibly and increase security of supply.

Our concept complies with the European Waste Framework Directive, guaranteeing process and legal security in terms of analysis, transport, documentation and disposal of waste.









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### **Basic raw materials**

### Mg0 55

#### **Raw material base**

Magnesia, magnesia-carbon and dolomite bricks



Slag forming agents, slag conditioners

MgO	CaO	$Fe_2O_3$	$Al_2O_3$	SiO <sub>2</sub>	С
55.0 %	20.0 %	5.0 %	10.0 %	5.0 %	8.0 %



Raw material base Magnesia-spinell

Application examples Aggregate for secondary metallurgy, mineralogical raw material



MgO	CaO	Fe <sub>2</sub> O <sub>3</sub>	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>
82.0 %	1.5 %	0.7 %	8.0 %	0.5 %

### Mg0 75

#### **Raw material base**

Magnesia and magnesia-carbon bricks

#### **Application examples**

Slag forming agents, slag conditioners, covering agents



### Mg0 82 A7F6

Raw material base Magnesia

Application examples Aggregate for secondary metallurgy, mineralogical raw material



MgO	CaO	$Fe_2O_3$	$Al_2O_3$	SiO <sub>2</sub>	С
75.0 %	6.0 %	5.0 %	5.0 %	5.0 %	5.0 %

MgO	CaO	Fe <sub>2</sub> O <sub>3</sub>	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>
82.0 %	2.0 %	5.5 %	6.5 %	1.3 %



# Non-basic raw materials

### TE 80

#### **Raw material base**

**Application examples** 

High-alumina, bauxitic secondary raw materials



Slag fluxing agents, slag forming agents in secondary metallurgy

$Al_2O_3$	CaO	$Fe_2O_3$	MgO	SiO <sub>2</sub>	TiO <sub>2</sub>	С
78.0 %	2.0 %	2.5 %	3.0 %	11.0 %	2.0 %	2.0 %

### TE 90

#### Raw material base

High-alumina secondary raw materials

#### **Application examples**

Slag fluxing agents, slag forming agents in secondary metallurgy



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Al <sub>2</sub> O <sub>3</sub>	CaO	Fe <sub>2</sub> O <sub>3</sub>	MgO	SiO <sub>2</sub>	TiO <sub>2</sub>
90.0 %	2.5 %	0.8 %	2.5 %	1.8 %	0.1 %

### TE 85

#### **Raw material base**

High-alumina secondary raw materials

#### **Application examples**

Slag fluxing agents, slag forming agents in secondary metallurgy



### TE 60

Raw material base Alumina

Application examples Slag forming agent



Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> 0 <sub>3</sub>	MgO	SiO <sub>2</sub>	TiO <sub>2</sub>	С
85.0 %	0.7 %	2.5 %	7.5 %	0.4 %	6.0 %

$Al_2O_3$	CaO	Fe <sub>2</sub> 0 <sub>3</sub>	MgO	SiO <sub>2</sub>
60.0 %	2.0 %	2.0 %	5.0 %	28.0 %



# Other raw materials

### Rhecal A55M34S4

Raw material base Alumina-magnesia

Application examples Slag forming agent



### Rhecal A68M20S4

**Raw material base** Assorted carbon-bonded bricks

Application examples Slag forming agent



С

6.0 %

Mg0	$\mathrm{Fe}_{2}\mathrm{O}_{3}$	$AI_2O_3$	SiO <sub>2</sub>	TiO <sub>2</sub>	$Cr_{2}O_{3}$	SO3	С	MgO	$Fe_2O_3$	$Al_2O_3$	SiO <sub>2</sub>	TiO <sub>2</sub>	CaO
35.0 %	2.0 %	56.0 %	4.0 %	0.6 %	0.5 %	0.06 %	6.0 %	20.0 %	4.0 %	68.0 %	4.0 %	2.0 %	2.0 %

### Rhecal 10

#### Raw material base

Clay-dolomite-fluorspar mixture

#### **Application examples**

Slag forming agents, desulphurization agents

MgO	CaO	$CaF_2$	Fe <sub>2</sub> O <sub>3</sub>	$Al_2O_3$	SiO <sub>2</sub>
6.0 %	15.0 %	10.0 %	2.0 %	55.0 %	9.0 %



### CFA 40-60

**Raw material base** Pre-molten slag

Application examples Slag forming agent, refractory raw material



### Rhecal A27

Raw material base Calciumaluminate

Application examples Raw material



$AI_2O_3$	CaO	$CaF_2$	$Fe_2O_3$	MgO	TiO <sub>2</sub>	SiO <sub>2</sub>
20.0 %	20.0 %	50.0 %	0.6 %	2.5 %	0.5 %	5.0 %

Al <sub>2</sub> O <sub>3</sub>	CaO	Fe <sub>2</sub> O <sub>3</sub>	MgO	SiO <sub>2</sub>
27.0 %	50.0 %	7.0 %	7.0 %	5.0 %

### Rhecal A75

Raw material base Calcium-aluminate slags

**Application examples** 

Slag fluxing agents



$Al_2O_3$	CaO	Fe <sub>2</sub> 0 <sub>3</sub>	MgO	SiO <sub>2</sub>	$Cr_2O_3$
75.0 %	19.0 %	0.3 %	1.0 %	1.5 %	2.5 %

### **Customer Benefits**



persons, close to production

towards the steel industry with a diverse range of services and process knowledge



